

Product
44-LINE
Woodcraft Solid
Colour Acrylic
Deck Stain

INTENDED USES:

A premium quality stain formulated to provide a uniform colour on wood while enhancing the natural wood grain. This stain provides a tough durable finish on all types of wood decks including paintable pressure treated lumber. The cured film has good resistance to water, sunlight and mildew, and will resist cracking, flaking and peeling when applied to a properly prepared surface.

May also be used on other wood surfaces such as siding, fencing and patio furniture.

PRODUCT DESCRIPTION:

A 100% acrylic latex pigmented and tinted with light-fast colours. Product contains a mildewcide to inhibit mildew growth.

TECHNICAL INFORMATION:

Finish:	Flat
Standard Colours:	White
Tint Range:	Woodcraft colour system
Recommended # of coats:	1-2 at recommended coverage
Theoretical Coverage:	35-52 m ² /3.7L (370-560 ft ² /3.7L)
Typical Volume Solids:	35%
Typical Specific Gravity:	1.3
Flash point:	Not Applicable
Application Thinner:	DO NOT THIN.
Clean-up Thinner:	Water

SURFACE PREPARATION:

Wood Surface must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling stain. Uncoated and weathered wood should be sanded or treated chemically to remove any dead wood fibres or mill glaze prior to application of the stain.

APPLICATION:

Brush (preferred*), Air Spray or Airless Spray.

Airless Tips: 0.11" - .15"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	15-60 minutes
To Handle:	1-2 hours
To Overcoat:	4 hours min. (O/N is best)

PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

ADDITIONAL DATA:

*Brushing is preferred because the stain is worked into the surface and a more uniform distribution is achieved. To avoid lap marks, keep a "wet" edge by stopping only at natural breaks. For optimum adhesion and application performance, ensure that the temperature and relative humidity are between 15-25°C and 40-60% respectively, at the time of application and for four hours afterward. If mildew is present, the surface should



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be washed with a chlorine bleach solution (20% household bleach and 1% liquid detergent in warm water) and thoroughly rinse prior to painting. Allow 24 hours before light foot traffic, 7 days before replacing heavy furniture and 30 days before washing. Avoid applying in conditions when the coating will be subject to moisture within 48 hours of application.

NOTE: In order to prevent moisture penetration from the underside of the substrate, before construction of the deck, the underside of the substrate and all edges should be coated with two coats of the stain.