

INTENDED USES:

A high quality aluminium paint for use on suitably primed interior or exterior surfaces. Recommended for structural steel, bridges, tanks, piping in chemical plants, petroleum refineries, gas plants and pulp mills subject to moderate corrosion. Provides good service up to 150°C. (300°F)*. Also suitable for use on wood surfaces.

PRODUCT DESCRIPTION:

Aluminium flake in specially formulated synthetic vehicle.

TECHNICAL INFORMATION:

Finish:	Metallic Sheen (Gloss)
Standard Colours:	Aluminium
Tint Range:	N/A
Recommended # of coats:	1-2 at recommended coverage
Theoretical Coverage:	27-36 m ² /3.7L (290-380 ft ² /3.7L)
Typical Volume Solids:	36%
Typical Specific Gravity:	1.0
Flash point:	41°C (106°F)
Application Thinner:	Not normally required. If necessary, use up to 10% Mineral Spirits
Clean-up Thinner:	Mineral Spirits

SURFACE PREPARATION:

Surfaces must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling paint. Prime as required below.

New Wood: Prime with 32-002 Exterior Oil Primer or 02-230 Interior Primer/Sealer.

Previously Painted Surfaces: Glossy surfaces should be sanded to a dull finish to provide good adhesion.

Galvanized: Clean galvanized metal to SSPC-SP1 with 93-518 Aromatic Thinner, and prime with 06-020 Cementitious Coating.

Steel: For optimum performance, steel should be blast cleaned to SSPC-SP6 and primed with a suitable anti-corrosive primer like 06-154 or 06-160.

Other Surfaces: Consult your GP Paint Pro.

APPLICATION:

Air or Airless Spray (Brush may be used for small areas)

Airless Tips: .011" - .015"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	2-4 hours
To Handle:	8-12 hours
To Overcoat:	16 hours minimum

PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

ADDITIONAL DATA:

For more severe conditions or higher temperature requirements, use 36-114 Phenolic



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Aluminium.

Health & Welfare Canada, Health Protection Branch has provided a letter of "no objection" regarding the use of this product in fish holds and fish hold boxes where the fish are chilled.

For optimum adhesion and application performance, ensure that the temperature and relative humidity are between 10-25°C and 40-60% respectively, at the time of application and for four hours afterward.

Complies with the requirements of MPI #1.