

Product
33-LINE

Premium Alkyd
Exterior Semi-
Gloss Enamel

INTENDED USES:

Exterior semi-gloss finish for use on primed or previously painted wood, metal, concrete and masonry. Provides a tough weather resistant coating on wall surfaces, doors, sash and trim. Also suitable for use in light industrial environments.

PRODUCT DESCRIPTION:

An alkyd vehicle combined with light fast pigments.

TECHNICAL INFORMATION:

Finish:	Semi-gloss
Standard Colours:	White
Tint Range:	Full range of Millennium colours
Recommended # of coats:	1-2 at recommended coverage
Theoretical Coverage:	35-47 m ² /3.7L (380-500 ft ² /3.7L)
Typical Volume Solids:	48%
Typical Specific Gravity:	1.3
Flash point:	51°C (124°F)
Application Thinner:	Not normally required. Up to 10% Mineral Spirits for spraying.
Clean-up Thinner:	Mineral Spirits

SURFACE PREPARATION:

Surfaces must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling paint and repair with patching compound. Ensure all joints and seams are filled with a paintable caulking to prevent moisture ingress. Prime as required below. Surface repairs should be spot primed.

New Wood: Prime with 32-002 Exterior Oil Primer or 70-002 Latex Wood Primer.

Previously Painted Surfaces: Glossy surfaces should be sanded to a dull finish to provide good adhesion. Spot prime with 32-001 Alkyd Primer.

Metal and Other Surfaces: Consult your GP Paint Pro.

APPLICATION:

Brush, Roller, Air Spray or Airless Spray.

Airless Tips: .013" - .017"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	4-6 hours
To Handle:	8-12 hours
To Overcoat:	16 hours minimum

PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

ADDITIONAL DATA:

If mildew is present, the surface should be washed with a chlorine bleach solution (20% household bleach and 1% liquid detergent in warm water) and thoroughly rinsed prior to painting. For optimum adhesion and application performance, ensure that the temperature and relative humidity are between 10-25°C and 40-60% respectively, at the time of application and for four hours afterward. Consult your GP Paint Pro.

Complies with the requirements of MPI #94.



The information contained herein is true and accurate to the best of our knowledge. However, no guarantee or warranty of any kind, express or implied is given with respect to the accuracy or completeness of the said information and data or to the products described herein and we assume no risk or liability for the performance or coverage of or for injury resulting from the handling, use or application of the said information, data or products.