

Product  
**25-LINE**  
Clear Coat  
Interior Urethane

**INTENDED USES:**

A clear, hard urethane finish for interior use on cabinets, furniture, paneling, etc. Available in gloss, semi-gloss and flat. The gloss finish is suitable for use on floors.

**PRODUCT DESCRIPTION:**

Formulated from single-component polyurethane resins. Semi-gloss and flat are reduced in sheen with flattening agents.

**TECHNICAL INFORMATION:**

<b>Finish:</b>	Gloss (25-010), Semi-Gloss (25-011), and Flat (25-012)
<b>Standard Colours:</b>	Clear
<b>Tint Range:</b>	N/A
<b>Recommended # of coats:</b>	2-3 at recommended coverage
<b>Theoretical Coverage:</b>	29-39 m <sup>2</sup> /3.7L (315-425 ft <sup>2</sup> /3.7L) for 25-011
<b>Typical Volume Solids:</b>	39%
<b>Typical Specific Gravity:</b>	0.9
<b>Flash point:</b>	42°C (108°F)
<b>Application Thinner:</b>	Not normally required. Up to 10% Mineral Spirits for spraying.
<b>Clean-up Thinner:</b>	Mineral Spirits

**SURFACE PREPARATION:**

Surfaces must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling coating and repair with wood filler of matching colour.

New Wood: Seal with first coat thinned 10% and apply the second coat as supplied. Previously Painted Surfaces: Glossy surfaces should be sanded to a dull finish.

**APPLICATION:**

Brush (preferred\*), Roller, Air Spray or Airless Spray.

Airless Tips: .007" - .011"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	2 - 4 hours
To Handle:	7 - 8 hours
To Overcoat:	16 hours minimum

**PRODUCT HAZARDS SAFETY INFORMATION:**

See Material Safety Data Sheet for complete Health and Safety information.

**ADDITIONAL DATA:**

Exceeds the hardness and abrasion resistance of an ordinary varnish. Maintains its toughness and flexibility on aging. Excellent resistance to water, mild acids and impacts.

Sand well between coats with 350 or 400 grit sandpaper. Do not apply over shellac or



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lacquer sanding sealer. Three coats recommended for floors, furniture and other high wear areas. If patching is required and the surface is to be stained, stain first and choose a wood filler that matches the stained wood colour.

Do not apply over rubbing oil finishes like a Danish oil until sufficiently aged or a thorough sanding is done.

25-010 Gloss Complies with the requirements of MPI #56.

25-011 Semi-Gloss Complies with the requirements of MPI #57.