

Product  
**21-LINE**  
Woodcraft  
Semi-  
Transparent  
Deck Stain

**INTENDED USES:**

A decorative and protective penetrating stain finish for open or planked wooden decks. Not designed for use on plywood (see Spantex). Provides a higher degree of water and abrasion resistance than normal semi-transparent stains.

**PRODUCT DESCRIPTION:**

A special hard wearing synthetic resin containing penetrating solvents, water repellent and a fungicidal agent.

**TECHNICAL INFORMATION:**

<b>Finish:</b>	Low Sheen
<b>Standard Colours:</b>	N/A
<b>Tint Range:</b>	30 Woodcraft S/T stain colours
<b>Recommended # of coats:</b>	1 at recommended coverage
<b>Theoretical Coverage:</b>	17-27 m <sup>2</sup> /3.7L (190-280 ft <sup>2</sup> /3.7L)
<b>Typical Volume Solids:</b>	17%
<b>Typical Specific Gravity:</b>	0.8
<b>Flash point:</b>	43°C (109°F)
<b>Application Thinner:</b>	Do not thin.
<b>Clean-up Thinner:</b>	Mineral Spirits

**SURFACE PREPARATION:**

Wood must be clean, dry (less than 12% moisture) and free from dust, grease, mildew and wax and not previously coated with a paint or varnish.

**APPLICATION:**

Brush (preferred\*) or Spray. If applied by spray, stain should be dry-brushed for better penetration.

Airless Tips: .011" - .015".

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	6 hours minimum
To Handle:	8-12 hours
To Overcoat:	18 hours minimum

**PRODUCT HAZARDS \_SAFETY INFORMATION:**

See Material Safety Data Sheet for complete Health and Safety information.

**ADDITIONAL DATA:**

Stir thoroughly before and during use. \*Brushing is preferred to work stain into surface to achieve a more uniform appearance. Additional product may be added while stain film is still wet to more porous substrates for added protection. If mildew is present, the surface should be washed with a chlorine bleach solution (20% household bleach and 1% liquid detergent in warm water) and thoroughly rinsed prior to painting. For optimum adhesion and application performance, ensure that the temperature and relative humidity are between 10-25°C and 40-60% respectively, at the time of application and for four hours afterward. To avoid lap marks, keep a "Wet Edge" by staining only a few planks at a time for their entire length. Complies with the requirements of MPI #33.



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