

Product  
**20-LINE**  
Indurethane - 2  
Component  
Urethane

**INTENDED USES:**

A hard, self-prime urethane enamel suitable for use on machinery, equipment, piping and other ferrous metal in either interior or exterior exposure. Provides superior abrasion and chemical resistance to single component enamels. Can also be applied over suitably primed ferrous and non-ferrous surfaces.

**PRODUCT DESCRIPTION:**

A durable 2 component urethane resin system containing a corrosion inhibitor.

**TECHNICAL INFORMATION:**

<b>Finish:</b>	Gloss
<b>Standard Colours:</b>	White
<b>Tint Range:</b>	Rapid response colour system
<b>Recommended # of coats:</b>	1-2 at recommended coverage
<b>Theoretical Coverage:</b>	33-44 m <sup>2</sup> /3.7L (350-470 ft <sup>2</sup> /3.7L)
<b>Typical Volume Solids:</b>	43%
<b>Typical Specific Gravity:</b>	1.1
<b>Flash point:</b>	37°C (99°F)
<b>Application Thinner:</b>	Up to 10% Xylene.
<b>Clean-up Thinner:</b>	Xylene.

**SURFACE PREPARATION:**

Coating performance is proportional to the degree of surface preparation. Surfaces must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling paint. Steel should be sand blasted to SSPC-SP6 Commercial Blast Cleaning or cleaned to SSPC-SP11 Power Tool Cleaning to Bare Metal. Prime as required below.

Previously Painted Surfaces: Glossy surfaces should be sanded to a dull finish to provide good adhesion.

Galvanized: Clean galvanized metal to SSPC-SP1 with Xylene or other suitable oil and grease emulsifier, and prime with 06-020 Cementitious Coating.

Steel: Self priming on bare steel prepared to SSPC-SP6, but for lower preparation or for corrosive environments prime with 06-154 or 06-160.

Aluminum and Multiple Alloy Environments: Prime with 06-164 Universal Primer.

Other Surfaces: Consult your GP Paint Pro.

**APPLICATION:**

Brush, Air Spray or Airless Spray.

Airless Tips: .011" - .017"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	2 hours, Pot Life: 2 hours
To Handle:	4 hours
To Overcoat:	6 hours minimum

**PRODUCT HAZARDS SAFETY INFORMATION:**

See Material Safety Data Sheet for complete Health and Safety information.

Flammable: This product is flammable. Do not smoke when using this product and ensure that there are no ignition sources (i.e. pilot lights, gas appliances, power tools and



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other electrical devices) in the area of use. Do not use in confined areas without the proper safety precautions/equipment.

**ADDITIONAL DATA:**

Not recommended for use in areas subject to highly alkaline conditions. For these areas use either Envirogard or Epoxy Enamel.

This product contains two parts. Mix Part A (20-line) with Part B (96-941) thoroughly before use.

Mixing Ratio 3.78L: Part A 3.43L, Part B 0.34L

Mixing Ratio 18.9L: Part A 17.1L, Part B 1.71L

Mixing Ratios include addition of colourant in the accent and clear base.

Pot Life: 2 hours.