

## INTENDED USES:

A decorative and protective water repellent stain finish for exterior wood siding. Semi-Transparent Stain enhances the natural beauty of the wood. The pigmentation provides protection from the ultra violet light while maintaining the natural colour. Widely used by producers of pre-finished siding. Contains no creosote to prevent subsequent painting at a later date.

## PRODUCT DESCRIPTION:

A selected blend of oils containing penetrating solvents, fungicidal agents and a water repellent additive.

## TECHNICAL INFORMATION:

<b>Finish:</b>	Flat
<b>Standard Colours:</b>	18-199 (Natural)
<b>Tint Range:</b>	30 Woodcraft S/T stain colours
<b>Recommended # of coats:</b>	1-2 at recommended coverage
<b>Theoretical Coverage:</b>	18-28 m <sup>2</sup> /3.7L (200-290 ft <sup>2</sup> /3.7L)
<b>Typical Volume Solids:</b>	18%
<b>Typical Specific Gravity:</b>	0.8
<b>Flash point:</b>	46°C (115°F)
<b>Application Thinner:</b>	Not normally required.
<b>Clean-up Thinner:</b>	Mineral Spirits

## SURFACE PREPARATION:

Wood must be clean, dry (less than 12% Moisture) and free from dust, grease, mildew and wax and not previously painted or varnished.

## APPLICATION:

Brush (preferred\*), Air Spray, Airless Spray or Dipping.

Airless Tips: .011" - .015"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	12 hours minimum
To Handle:	18 hours
To Overcoat:	18 hours minimum

## PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

## ADDITIONAL DATA:

Stir thoroughly before and during use. \*Brushing preferred to work stain into surfaces and to achieve a more uniform appearance. Caution: To avoid lap marks, keep a "wet edge" by stopping only at natural breaks such as windows, casings, door jambs or the course of the siding. If mildew is present, the surface should be washed with a chlorine bleach solution (20% household bleach and 1% liquid detergent in warm water) and thoroughly rinsed prior to painting. For optimum adhesion and application performance, ensure that the temperature and relative humidity are between 10-25°C and 40-60% respectively, at the time of application and for four hours afterward. Complies with the requirements of MPI #12, #13 and #90.

Product  
**18-LINE**

Woodcraft  
Semi-  
Transparent Oil  
Stain



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