

INTENDED USES:

A high gloss enamel for suitable primed interior and exterior surfaces. This product is tough enough for marine and light industrial applications, yet safe enough for household use. Suitable on marine engines up to 121°C (250°F) with some discoloration.

PRODUCT DESCRIPTION:

A highly durable alkyd vehicle combined with Aluminum flake which leaves a flaked metallic surface.

TECHNICAL INFORMATION:

Finish:	Gloss
Standard Colours:	Aluminium
Tint Range:	N/A
Recommended # of coats:	1-2 at recommended coverage
Theoretical Coverage:	27-36 m ² /3.7L (290-380 ft ² /3.7L)
Typical Volume Solids:	35%
Typical Specific Gravity:	0.9
Flash point:	41°C (106°F)
Application Thinner:	Not normally required. If necessary, use up to 10% Mineral Spirits
Clean-up Thinner:	Mineral Spirits

SURFACE PREPARATION:

Surfaces must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling paint. Prime as required below.

New Wood: Prime with 32-002 Exterior Oil Primer or 02-230 Interior Primer/Sealer.

Previously Painted Surfaces: Glossy surfaces should be sanded to a dull finish to provide good adhesion.

Galvanized: Clean galvanized metal to SSPC-SP1 with toluene, and prime with 06-020 Cementitious Coating.

Steel: For optimum performance, steel should be blast cleaned to SSPC-SP6 and primed with a suitable anti-corrosive primer like 06-154 or 06-160.

Other Surfaces: Consult your GP Paint Pro.

APPLICATION:

Air or Airless Spray (Brush may be used for small areas)

Airless Tips: .011" - .015"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	2-4 hours
To Handle:	8-12 hours
To Overcoat:	16 hours minimum

PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

ADDITIONAL DATA:

For more severe conditions or higher temperature requirements, use 36-114 Phenolic Aluminium or 37-001 High Heat Silicone Aluminium.

For optimum adhesion and application performance, ensure that the temperature and relative humidity are between 10-25°C and 40-60% respectively, at the time of application and for four hours afterward.

Product
10-132

Marine Enamel -
Aluminium



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