

## INTENDED USES:

A high gloss, lead-free enamel that can be applied directly on steel and wood without a primer. Contains a special penetrating resin that can either bite into new wood for a superior bond or wet out steel surfaces and stop rust. Can also be applied to all other suitable primed interior and exterior surfaces. This product is tough enough for marine and light industrial applications, yet safe enough for household use. Suitable on marine engines up to 121°C (250°F) with some discoloration.

## PRODUCT DESCRIPTION:

A highly durable alkyd vehicle combined with highly opaque, light-fast and lead-free pigments.

## TECHNICAL INFORMATION:

<b>Finish:</b>	Gloss
<b>Standard Colours:</b>	White (10-122) & 13 Standard Colours.
<b>Tint Range:</b>	Light Millennium colours
<b>Recommended # of coats:</b>	1-2 at recommended coverage
<b>Theoretical Coverage:</b>	32-43 m <sup>2</sup> /3.7L (350-460 ft <sup>2</sup> /3.7L)
<b>Typical Volume Solids:</b>	43%
<b>Typical Specific Gravity:</b>	1.1
<b>Flash point:</b>	44°C (111°F)
<b>Application Thinner:</b>	Not normally required. Up to 10% Mineral Spirits for spraying.
<b>Clean-up Thinner:</b>	Mineral Spirits

## SURFACE PREPARATION:

Surfaces must be clean, dry and free from dust, grease, mildew or wax. Remove all loose rust from steel with a wire brush. Remove any loose and peeling paint and repair with patching compound. Ensure all wood joints and seams are filled with a paintable caulking to prevent moisture ingress. Prime as required below. Surface repairs should be spot primed.

**New Wood:** Apply Marine Enamel directly to new wood (first coat should be reduced up to 10% with mineral spirits). For an extra smooth finish, prime with 10-062 Marine Undercoat. If light a light colour is to be used, then prime all plywood or redwood with 32-002 Exterior Oil Primer or 70-002 Latex Wood Primer (this will prevent tannin staining).

**Steel:** Apply Marine Enamel directly to steel. Anti-corrosive primer, such as 63-212 Marine Primer, may be used if additional rust protection is desired for environments of extreme exposure.

**Fibreglas:** Prime with 11-011 Plastic Primer.

**Previously Painted Surfaces:** Glossy surfaces should be sanded to a dull finish to provide good adhesion.

**Other Surfaces:** Consult your GP Paint Pro.

## APPLICATION:

Brush, Roller, Air Spray or Airless Spray

Airless Tips: .011" - .015"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	2-4 hours
To Handle:	8-12 hours
To Overcoat:	16 hours minimum

## PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

Product  
**10-LINE**

Marine Rust  
Resistant  
Enamel



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**ADDITIONAL DATA:**

Fiberglas areas to be painted should be thoroughly sanded. This sanded surface should then be wiped with a clean, lint-free rag, soaked in a strong solvent such as Toluene.

Paint as follows: Prime with 11-011 Plastic Primer; Allow 30 minutes drying minimum; Apply two coats of 10-Line Marine Enamel as directed on the label.