

INTENDED USES:

A Interior/Exterior universal primer ideal for structural steel, tanks, piping, and equipment. Intended for use on ferrous and non-ferrous metal, including galvanized metal and aluminum. It provides a hard barrier coating over conventional paints, which are to be topcoated with strong solvent coatings (i.e. industrial enamels and lacquer, epoxy or vinyl coatings).

PRODUCT DESCRIPTION:

A fast drying, non-lifting interior-exterior universal primer. This product provides excellent corrosion resistance and adhesion properties.

TECHNICAL INFORMATION:

Finish:	Flat
Standard Colours:	Grey
Tint Range:	N/A
Recommended # of coats:	1-2 at recommended coverage
Theoretical Coverage:	26-34 m ² /3.7L (270-380 ft ² /3.7L)
Typical Volume Solids:	35%
Typical Specific Gravity:	1.2
Flash point:	27°C (81°F)
Application Thinner:	Spray - Thin up to 15% with Toluene or Xylene
Clean-up Thinner:	Xylene

SURFACE PREPARATION:

Surfaces must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling paint. Exposed steel must be hand or power tool cleaned and spot primed. Glossy surfaces should be abraded to a dull finish to provide adequate adhesion. Do not apply on freshly applied conventional paints, which must be left to cure for a minimum of 28 days.

APPLICATION:

Air or Airless Spray (Brush may be used for small areas)

Airless Tips: .013" - .017"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	10 to 30 minutes
To Handle:	30 to 60 minutes
To Overcoat:	2 hours minimum

PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

Flammable: This product is flammable. Do not smoke when using this product and ensure that there are no ignition sources (i.e. pilot lights, gas appliances, power tools and other electrical devices) in the area of use. Do not use in confined areas without the proper safety precautions/equipment.

ADDITIONAL DATA:

when recoating over conventional coatings, this system is considered a compromise. Where a high degree of performance is desired the existing coating should be removed and the primer applied directly to the substrate. Topcoats should be applied by spray within 6 months of application of the primer.

Product
06-164

Universal Primer



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