

# 06-LINE



## Self-Prime Enamel

### INTENDED USES:

A self-priming, low gloss industrial enamel for protection of steel surfaces subjected to moderate conditions of corrosion. May be overcoated for additional protection.

### PRODUCT DESCRIPTION:

A modified alkyd vehicle formulated with anti-corrosive and inert pigments.

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### TECHNICAL INFORMATION:

#### Finish:

Eggshell

#### Tint Range:

Full Range Of Colours, Industrial Book

#### Theoretical Coverage:

30-40 m<sup>2</sup>/3.7L (320-430 ft<sup>2</sup>/3.7L)

#### Typical Specific Gravity:

1.2

#### Application Thinner:

Not Normally Required

#### Standard Colours:

White (06-010) and Black (06-216)

#### Recommended # of coats:

1-2 at recommended coverage

#### Typical Volume Solids:

41%

#### Flash point:

15°C (59°F)

#### Clean-up Thinner:

Xylene or Toluene

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### SURFACE PREPARATION:

Surfaces must be clean, dry and free from dust, grease, mildew and wax. Remove any loose and peeling paint and repair with patching compound. Steel should be sand blasted to SSPC-SP6 Commercial Blast Cleaning or cleaned to SSPC-SP11 Power Tool Cleaning to Bare Metal.

Prime as required below.

New Wood: Prime with 32-002 Exterior Oil Primer or 70-002 Latex Wood Primer.

Previously Painted Surfaces: Glossy surfaces should be sanded to a dull finish to provide good adhesion.

Galvanized: Clean galvanized metal to SSPC-SP1 with Toluene, and prime with 06-020 Cementitious Coating.

Steel: Self priming on bare steel prepared to SSPC-SP6, but for lower preparation or corrosive environments prime with 06-154 or 06-160.

Other Surfaces: Consult your GP Paint Pro.

### APPLICATION:

Brush, Air Spray or Airless Spray (airless preferred).

Airless Tips: .015" - .019"

Dry times at 21°C / 70°F and 40%-60% R.H.:

To Touch:	30-45 minutes
To Handle:	5 hours
To Overcoat:	5 hours minimum

### PRODUCT HAZARDS SAFETY INFORMATION:

See Material Safety Data Sheet for complete Health and Safety information.

Flammable: This product is flammable. Do not smoke when using this product and ensure that there are no ignition sources (i.e. pilot lights, gas appliances, power tools and other electrical devices) in the area of use.

Do not use in confined areas without the proper safety precautions/equipment.

**ADDITIONAL DATA:**

While the coating requires no separate anti-corrosive primer it may be applied over Anti-Corrosive Primers, e.g. 06-160 or 15-002 or Q.D. Shop Primers, e.g. 06-154/162. Do not use over Zinc Rich Primers.

Do not apply when substrate temperature is less than 10°C (50°F) or expected to fall below this temperature within two hours of application. Two coats may be required to achieve complete opacity with some colours.

**Legal Details**

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